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The Ford F-Series Super Duty (often shortened to Ford Super Duty) is a series of trucks manufactured by Ford Motor Company. Introduced in 1998 for the 1999 model year, the F-Series Super Duty trucks marked the addition of a heavy-duty pickup to the Ford F-Series range with the new versions of the F-250 and F-350 pickups, while the previous 1987–1997 F-Super Duty chassis cabs were replaced by ...View and Download Ford F-Super Duty 250 2004 workshop manual online. Shoes-Rear Wheel. F-Super Duty 250 2004 Automobile pdf manual download. Also for: F-super duty 550 2004, 2004 excursion, 2004 f-250 super duty, 2004 f-550 super duty. REAL BOOK 1999-2010 Ford Super Duty Pickup Trucks F250 F350 & Excursion Shop Service Repair Manual by Chiltons covering gas & diesel including 6.0 7.3 and more in New, never-opened condition We have...Here you can download free Ford F150 Repair Manual. This is an online version of Ford F150 repair manual and it is only available as PDF file.