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Mercedes-Benz M-Class. Mercedes-Benz M-Class – a series of mid-size crossovers of the premium segment, produced in 1997 by the German automaker Mercedes-Benz. The car was designed specifically for the North American market and is the first product of the division Mercedes-Benz U.S. International in the USA. Mercedes ML 500. The Mercedes-Benz M-Class (or ML-Class) is a mid-size luxury sport utility vehicle (SUV), introduced in 1997 as a 1998 model, and built by the German automaker Mercedes-Benz. Gradually, the M-Class became a sales success in the United States and Mexico. ML 500 is a five-door sport utility vehicle manufactured since 2013. Mercedes Benz ML320 ML350 ML500 Complete Workshop Service Repair Manual 1997 1998 1999 2000 2001 2002 2003 2004 2005 Thanks for taking the time to look at this ...This is a COMPLETE Service and Repair Manual for your 1997-2005 Mercedes-Benz ML320, ML350, ML500. It covers every single detail. All models, and all engines are included. This QUALITY manual is 100 percents COMPLETE and INTACT, no MISSING/CORRUPT pages/sections to freak you out!